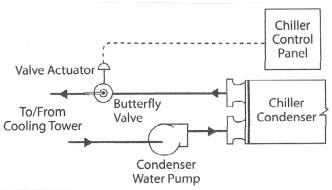
CHILLER HEAD PRESSURE VALVE PIPING ARRANGEMENTS

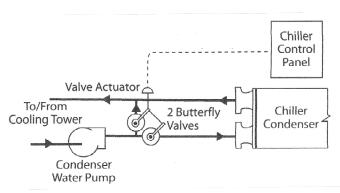


2-Way Valve Arrangement

Advantages: Good Control at low cost. Pumping Cost can be reduced. Disadvantages:

Cooling Tower water flow may fall below the minimum limit.

Pump must accommodate variable flow.



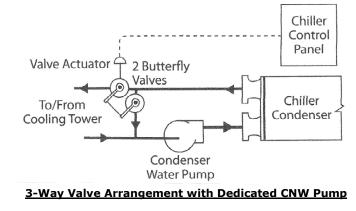
3-Way Valve Arrangement with NonDedicated CNW Pump With Valve located on the CNW Entering side of Chiller

Advantages:

Faster Temperature Response since not bypassing Cooling Tower. Number of CNW Pumps can be reduced.

Disadvantages:

3-Way is more expensive than 2-Way.

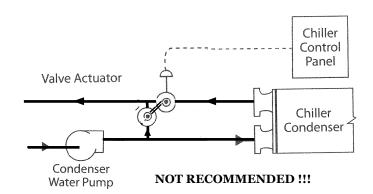


Advantages:

Best Control by maintiaining constant Flow through Condenser.

Disadvantages:

Cooling Tower water flow may fall below the minimum limit—Bypassing Tower. 3-Way is more expensive than 2-Way.

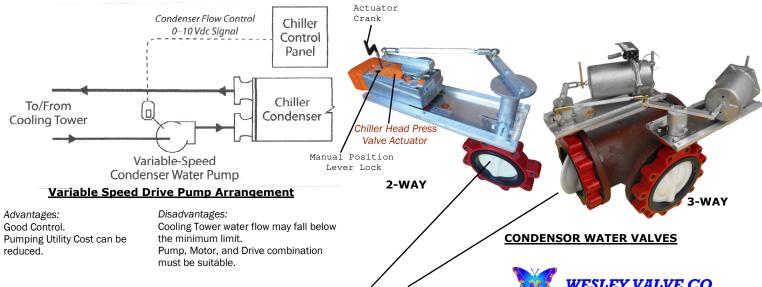


3-Way Valve Arrangement with NonDedicated CNW Pump With Valve located on the CNW Leaving side of Chiller

Disadvantages:

Installing the 3-Way Valve on the CNW Leaving side will cause Unequal Valve Port Pressures and may render Valve inoperable.

If this arrangement is required, the only solution is to provide a stronger actuator for more torque.



Manual

The Valve Assemblies shown provide more modulating resolution than 1/4 Turn Actuator assemblies-Electric or Pneumatic. The actuator stroke time must be 1 minute or less, but then modulating resolution is required to overcome the Butterfly Valve Control capabilities and it's oversize.

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